



ITEM	PART. NO.	DESCRIPTION	QTY.
35	008741	FLARE UNION 3/8" TBG X 3/8" HOSE	
34		FLARE UNION 1/4" TBG X 1/4" HOSE	
33		HYD. CLAMP 4 LINE	
32	008720	PIPE/FLARE	7/4" HOSE
31		UPPER STEEL	
30		NUT, HEX 3/8"	
29		WASHER, LOCK 3/8"	
28		WASHER, FLAT 3/8"	
27		BOLT, HEXHEAD 3/8" X 1" LG	
26		BOLT, HEXHEAD 6mm X 12mm	
25		STEERING VALVE MOUNTING BRACKET	
24	608565	CERAMIC WEAR PAD	
23		SHMS, 10-24 X 3/4" LG	
22	012985	STEERING PADDLE	
21		FHMS, 1/4" X 1/2" LG	
20		NUT, HEX 1/4"	
19	016904	STEERING VALVE	
18	008741	HYD. HOSE 1/4"	
17		TEE 1/4" TBG. X 1/4" X 1/4"	
16		FLARE UNION 1/4" TBG X 1/4" HOSE	
15		HYD. CLAMP 4 LINE	
14		NUT, HEX 1/4"	
13		WASHER, LOCK 1/4"	
12		BOLT, HEXHEAD 1/4" X 3" LG	
11		HYD. CLAMP BACKING PLATE	
10		HYD. CLAMP LONG	
9	005919	BALL VALVE	
8		MALE CONNECTER 3/8" TBG. X 1/4" MPT	
7		TEE 1/4" TBG. X 1/4" FPT. X 1/4" TBG	
6		MALE CONNECTER 3/8" TBG. X 1/4" MPT	
5		FLARE UNION 3/8" TBG X 3/8" HOSE	
4		BOLT, HEXHEAD 3/8" X 1" LG	
3		WASHER, LOCK 3/8"	
2		TENSIONING VALVE BACKING PLATE	
1		HYD. TENSIONING VALVE	

REVISIONS					
MK.	DCN	DESCRIPTION	DATE BY	CHK.	DATE BY

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TOLERANCE UNLESS OTHERWISE NOTED:  
BREAK ALL SHARP EDGES  
FRACTIONAL = ± 1/32"  
DECIMAL .XX = ± .03.  
X. = ± .1, .XXX = ± .015  
ANGLES = ± 1/2"  
MACH. SURFACE (25 V MAX.  
ALL DIMENSIONS IN INCHES.

P.O. BOX 16327  
HOUSTON, TEXAS 77222

**ASHBROOK-SIMON-HARTLEY**

APPROVED: \_\_\_\_\_ DATE: \_\_\_\_\_ TITLE: \_\_\_\_\_  
DRAWN: KEVIN DATE: 10/92  
SCALE: 1/8"

**HYDRAULIC ASSEMBLY  
KLAMPRESS TYPE 85**

REV. NO. SK000951 REV. 0